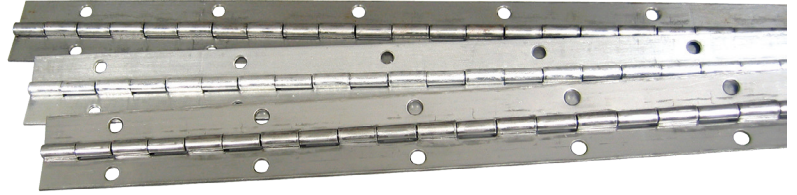


Continuous Hinges with Holes

Mill Finish Continuous Hinges with Coined Countersunk Holes

Holes on both leaves on 2.00" centers - All hinges have .50" knuckles - Pins not staked



Cold Rolled Steel Continuous Hinges

Part Number	Material Thickness	Open Width	Pin Diameter	Hole Size ±.005	Length	
S410-30	.040	1.06	.091	Ø.181 hole countersunk for a #4 F.H.S.	30.00	
S410-48	.040	1.06	.091		48.00	
S410-72	.040	1.06	.091		72.00	
S412-48‡	.040	1.25	.091		48.00	
S412-72	.040	1.25	.091		72.00	
S415-30‡	.040	1.50	.091		30.00	
S415-72	.040	1.50	.091		72.00	
S420-72	.040	2.00	.091		72.00	
S612-30‡	.060	1.25	.120		Ø.220 hole countersunk for a #5 or #6 F.H.S.	30.00
S612-48	.060	1.25	.120			48.00
S612-72	.060	1.25	.120	72.00		
S615-48	.060	1.50	.120	48.00		
S615-72	.060	1.50	.120	72.00		
S620-30	.060	2.00	.120	30.00		
S620-48	.060	2.00	.120	48.00		
S620-72	.060	2.00	.120	72.00		
S625-48‡	.060	2.50	.120	48.00		
S625-72	.060	2.50	.120	72.00		
S630-48	.060	3.00	.120	48.00		
S630-72	.060	3.00	.120	72.00		

‡ these hinges are non-stock

302/304SS Continuous Hinges

Part Number	Material Thickness	Open Width	Pin Diameter	Hole Size ±.005	Length
SS410-12	.040	1.06	.091	Ø.181 hole countersunk for a #4 F.H.S.	12.00
SS410-30	.040	1.06	.091		30.00
SS410-72	.040	1.06	.091		72.00
SS412-36	.040	1.25	.091		36.00
SS412-72	.040	1.25	.091		72.00
SS415-30	.040	1.50	.091		30.00
SS415-72	.040	1.50	.091		72.00
SS420-36	.040	2.00	.091		36.00
SS420-72	.040	2.00	.091		72.00
SS612-36	.060	1.25	.120		Ø.220 hole countersunk for a #5 or #6 F.H.S.
SS612-72	.060	1.25	.120	72.00	
SS615-12	.060	1.50	.120	12.00	
SS615-36	.060	1.50	.120	36.00	
SS615-72	.060	1.50	.120	72.00	
SS620-12	.060	2.00	.120	12.00	
SS620-30	.060	2.00	.120	30.00	
SS620-48	.060	2.00	.120	48.00	
SS620-72	.060	2.00	.120	72.00	
SS630-12‡	.060	3.00	.120	12.00	
SS630-36	.060	3.00	.120	36.00	
SS630-72	.060	3.00	.120	72.00	

Aluminum

Part Number	Material Thickness	Open Width	Pin Diameter	Hole Size ±.005	Length
A410-72	.040	1.06	.091	Ø.170 hole countersunk for a #4 F.H.S.	72.00
A412-72	.040	1.25	.091		72.00
A415-72	.040	1.50	.091		72.00
A615-36	.060	1.50	.120	Ø.200 hole countersunk for a #5 F.H.S.	36.00
A615-72	.060	1.50	.120		72.00
A620-48	.060	2.00	.120		48.00
A620-72	.060	2.00	.120		72.00
A630-72	.060	3.00	.120		72.00

▶ providing that quantities are sufficient and lead times can be extended, Sierra Pacific can provide you with a hinge that is:

- ▶ cut to length
- ▶ offset
- ▶ reverse assembled
- ▶ swaged
- ▶ perforated
- ▶ formed
- ▶ plated
- ▶ painted
- ▶ etc...